PATENT COOPERATION TREATY

From the INTERNATIONAL PRELIMINARY EXAMINING AUTHORITY

To:

MTU Aero Engines GmbH Intellectual Property Management (ASI) Postfach 50 06 40 80976 Munich Germany

PCT

NOTIFICATION OF TRANSMITTAL OF INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY (Chapter II of the Patent Cooperation Treaty)

Germany		(Chapter II of the Patent Cooperation Treaty)		
			(PCT Rule 71.1)	
		Date of mailing (day/month/year) 03/24/2006		
Applicant's or agent's file reference P802703/WO/1		IMPORTANT NOTIFICATION		
International application No.	International filing date (day/month/year)		Priority date (day/month/year)	
PCT/DE2004/002368	10/23/2004		11/06/2003	
Applicant MTU AERO ENGINES GMBH	et al.			

- The applicant is hereby notified that this International Preliminary Examining Authority transmits herewith the international
 preliminary report on patentability and its annexes, if any, established on the international application.
- A copy of the report and its annexes, if any, is being transmitted to the International Bureau for communication to all the elected Offices.
- Where required by any of the elected Offices, the International Bureau will prepare an English translation of the report (but not of any annexes) and will transmit such translation to those Offices.

4. REMINDER

The applicant must enter the national phase before each elected Office by performing certain acts (filing translations and paying national fees) within 30 months from the priority date (or later in some Offices) (Article 39(1)) (see also the reminder sent by the International Bureau with Form PCT/IB/301).

Where a translation of the international application must be furnished to an elected Office, that translation must contain a translation of any annexes to the international preliminary report on patentability. It is the applicant's responsibility to prepare and furnish such translation directly to each elected Office concerned.

For further details on the applicable time limits and requirements of the elected Offices, see Volume II of the PCT Applicant's Guide.

The applicant's attention is drawn to Article 33(5), which provides that the criteria of novelty, inventive step and industrial applicability described in Article 33(2) to (4) merely serve the purposes of international preliminary examination and that "any Contracting State may apply additional or different criteria for the purposes of deciding whether, in that State, the claimed invention is patentable or not" (see also Article 27(5)). Such additional criteria may relate, for example, to exemptions from patentability, requirements for enabling disclosure, clarity and support for the claims.

Name and mailing address of the IPEA/	Authorized officer Koenigsdorfer, P
	•
Facsimile No.	Telephone No

Form PCT/IPEA/416 (January 2004)

PATENT COOPERATION TREATY

PCT

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference P802703/WO/1	FOR FURTHER AC	ΓΙΟΝ	See Form PCT/IPEA/416
International application No. PCT/DE2004/002368	International filing date 10/23/2004	(day/month/year)	Priority date (day/month/year) 11/06/2003
International Patent Classification (IPC)	or national classification a	and IPC	
INV.B23K26/38 B23K26/03			•
·			
Applicant MTU AERO ENGINES GMBH et a	al.		
This report is the international p Authority under Article 35 and tra			this International Preliminary Examining 36.
2. This REPORT consists of a total	of sheets, i	ncluding this cover sh	eet.
3. This report is also accompanied b	y ANNEXES, comprisin	g:	
a. (sent to the applicant at	nd to the International Bi	ureau) a total of	sheets, as follows:
	ontaining rectifications au		een amended and are the basis of this report ority (see Rule 70.16 and Section 607 of the
	losure in the internationa		considers contain an amendment that goes as indicated in item 4 of Box No. I and the
	, containing indicated in the Supplen	a sequence listing	pe and number of electronic carrier(s)) and/or tables related thereto, in computer o Sequence Listing (see Section 802 of the
4. This report contains indications re	elating to the following it	ems:	
Box No. I Basis of the	report		
Box No. II Priority			
Box No. III Non-establishment of opinion with regard to novelty, inventive step and industrial applicability			
Box No. IV Lack of unity of invention			
Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement			
Box No. VI Certain doct	Box No. VI Certain documents cited		
Box No. VII Certain defe	Box No. VII Certain defects in the international application		
Box No. VIII Certain obse	ervations on the internation	onal application	
Date of submission of the demand		Date of completion	of this report
04/23/2005		03/24/2006	
Name and mailing address of the IPEA/		Authorized officer Caubert, J-S	
Facsimile No.		Telephone No.	

Form PCT/IPEA/409 (cover sheet) (January 2004)

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No.
PCT/DE2004/002368

Box No. I	Basis of the report		
	regard to the language, this report is based on the wise indicated under this item.	international application in the languag	e in which it was filed, unless
	This report is based on translations from the origin which is the language of a translation furnished for		e
	international search (under Rules 12.3 and	23.1(b))	
	publication of the international application	ı (under Rule 12.4)	
	international preliminary examination (und	der Rules 55.2 and/or 55.3)	
		·	
furnis	regard to the elements of the international applic shed to the receiving Office in response to an invitat are not annexed to this report):		
	the international application as originally filed/fur	rnished	
	the description:		
	pages 1-6		as originally filed/furnished
	pages*	received by this Authority on	· · · · · · · · · · · · · · · · · · ·
	pages*	received by this Authority on	
	the claims:		
لـــا	pages		as originally filed/firmished
		as amended (together with a	
	pages* 1-5 by letter dated 05/04/2005		-
	pages*		-
	the drawings:		
	pages	•	as originally filed/furnished
	pages*		
	pages *	received by this Authority on	
	a sequence listing and/or any related table(s) - see	Supplemental Box Relating to Sequence	ee Listing.
3.	The amendments have resulted in the cancellation	of:	
J. []			
	the description, pages the claims, Nos.		
	the drawings, sheets/figs	· · · · · · · · · · · · · · · · · · ·	
	the sequence listing (specify):		
	any table(s) related to sequence listing (s	specify):	
4.	This report has been established as if (some of) t made, since they have been considered to go be (Rule 70.2(c)).		
	the description, pages		
	the claims, Nos.		
	the drawings, sheets/figs		
	the sequence listing (specify):		
	any table(s) related to sequence listing (s		
	and more(s) related to sequence fishing (s	P~~95/	
* If item	n 4 applies, some or all of those sheets may be mark	sed "superseded."	
			····

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No.
PCT/DE2004/002368

Statement					
Novelty (N)	Claims	1-5			
	Claims				NO
Inventive step (IS)	Claims Claims	1-5			
					NO
Industrial applicability (IA)	Claims Claims				
	Claims			· · · · · · · · · · · · · · · · · · ·	NO
Citations and explanations (Rule 7	70.7)				
f. Supplementary Page	,			•	

INTERNATIONAL PRELIMINARY EXAMINATION REPORT SUPPLEMENTARY PAGE Int. File No. PCT/DE2004/002368

Re Point V

Reasoned determination regarding the novelty, inventive activity and commercial applicability; documents and statements in support of this determination

1. In the present Action, reference is made to the following documents:

D1: EP 0 937 532 A (M J TECHNOLOGIES LIMITED) August 25, 1999 (1999-08-25)

D2: WO 86/02301 A (ADVANCED LASER SYSTEMS, INC) April 24, 1986 (1986/04/24)

2. Document D1 is considered the most proximate related art with respect to the subject matter of Claim 1. It discloses (the references in parenthesis relate to this document):

A method for checking a bore hole which is introduced in a workpiece (4) with the aid of laser pulsing, characteristic signals from the region of the bore hole being received with the aid of a sensor (1) and compared with setpoint values (column 3, lines 34, 35), and only signals are taken into account which are received following a characteristic time interval following a laser pulse.

The subject matter of Claim 1 thus differs from the known method in that the characteristic time interval is defined as a function of material characteristics of the workpiece and of process parameters of the laser pulse, in such a way that the time interval begins, at the earliest, as soon as

.at least a thin skin of the bore hole wall, melted by a preceding laser pulse, has solidified again and the time interval ends, at the latest, as soon as a new laser pulse occurs.

The objective to be achieved by the present invention could thus be seen in making the monitoring more precise.

The approach proposed in Claim 1 of the present application may be considered inventive for the following reasons (Article 33(3) PCT):

The aforementioned features cannot be gathered from the related art. Furthermore, no mention is made to analyze signals from the region of the bore hole during the course of production, i.e., practically from pulse to pulse.

3. The Claims 2 - 6 do not include any features that, in combination with the features of any claim to which they refer, satisfy the PCT requirements with respect to novelty or inventive activity.